

# Work Order ID 48634

July 1, 2009 9:03:45 AM

Page 1

Item ID: D206-781-171KGY

Accept

Revision ID: C

Item Name: Hat Bin-Grey

Start Date: 07/15/2009 Start Qty: 1.00

Required Date: 08/03/2009 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy blueprints & type labels per PPP D206-781-171KGY  
CHG001

*Handwritten: After BG 08/09/03*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*Handwritten: 9/9/3 @SP*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Handwritten: 105.09.04*

# Work Order ID 48634



Page 2

July 1, 2009 9:03:45 AM

Item ID: D206-781-171KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Hat Bin-Grey

Start Date: 07/15/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: DRAFT

0.00



Packaging

Memo

0.00

Packaging

09/17/09 (1)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/08 (1)

09-9-08

# Picklist Print

July 1, 2009 9:03:44 AM

Page 1

Work Order ID: 48634

Parent Item: D206-781-171KGYRevC

Parent Item Name: Hat Bin-Grey

Comments: rev:B as per rev.c

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3824-1KGYRevB Manufactured No

110

Each

1.0000

1.0000

✓

48636

50

Hat Bin-Grey

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

48634

1

D3851-1KGYRevB Manufactured No

110

Each

0.0000

6.0000

✓

51799

8/9/09 (1)

Doubler-Grey

AN525-10R10 Purchased No

110

Each

335.0000

4.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

335

13536

235

19356

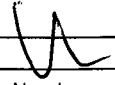
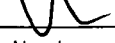
100

13536 9/9/13 (40) 54

8

Date: Thursday, 18/06/2009 9:59:18 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 206 A/B HAT BIN KIT, GREY
<b>Job Number</b> : 48634	
<b>Estimate Number</b> : 13982	
<b>P.O. Number</b> :	<b>Part Number</b> : D206781171KGY
<b>This Issue</b> : 18/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : IIN-D407-781
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : THERMOFORMING	<b>Drawing Revision</b> : C
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 24/06/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev A New Issue 09/06/02 DL Est Rev:B 09-06-11 rev.c per IIN DD verified by:EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0 ✓ DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D206-781-171KGY CHG001

2.0 ✓ PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓ 48634A

HAT BIN, 206A/B, GREY



1x D3824-1KGY

u

**Comment:** Sub-Component HAT BIN 206 A/B

Batch: \_\_\_\_\_

4.0 ✓ D38511KGY

Doubler-Grey

**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Doubler

Batch: \_\_\_\_\_

5.0 ✓ AN52510R10

Screw

**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

Batch: \_\_\_\_\_

Date: Thursday, 18/06/2009 9:59:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 A/B HAT BIN KIT, GREY

Job Number: 48634

Part Number: D206781171KGY

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-171KGY

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

